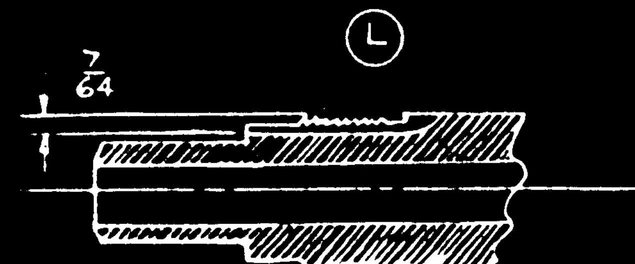
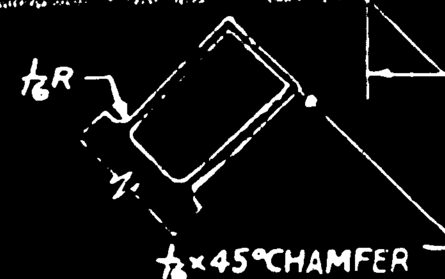
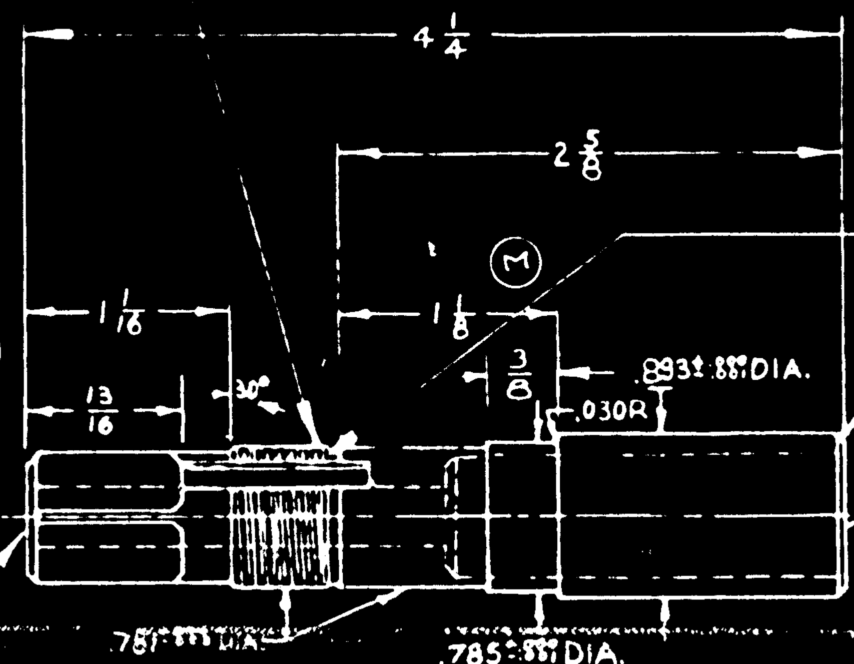
LET	ALTERATION	DATE	BY
K	REDRAWN & REVISED	10-17-42	ARNHYM
	ADD MAT'L NOTE. NO WT. CHG.	10-17-42	ARNHYM
L	CHG'D INSIDE DRILLING REMOVED		
	NOTE DRILL 1/2 - 3 1/4 DEEP & DRILL 23/32		
	- 1 3/8 DEEP. DRILL 5/8 - 2 DEEP WAS		
	DRILL 5/8 - 2 3/8 DEEP. NEG WT CHG	5-15-43	MOORE
M	ADDED 1/32 R. FULL RADIUS		
	TO 3/64 GROOVE.		
	WT. CHG. NEG.	5/21/43	WHITE
N	NOTE-"1/16 WIDE x 3/64 DEEP x		
	.010 R. GROOVE" REPLACES 3/64 DIM.		
	& NOTE "1/32 FULL RADIUS" WT.		
	CHG. NEG.	[illegible] -43	[illegible]



SECTION A-A





SQUARE END TO BE CONCENTRIC WITH .781 DIA. WITHIN ± .003

NOTE: ALL OUTSIDE DIM. TO BE HELD AFTER PLATING.

NOTE: BEFORE MACHINING THIS PART ESTABL. ASSEM. PROCEDURE TO BE FOLLOWED ACCORDING TO NOTE ON DRAWING 28L144 & 29L126.

MATERIAL NOTE
C.M.-ST'L ROUND BAR (1ST CHOICE); AN-QQ-S-752
~~MAX-EL #3 1/2 ST'L (SECOND CHOICE)~~

ASSY DASH NO	MODEL	NEXT ASSY.	REQ
	PBY-5	28L144	2
	PB2Y-3	29L126	2
	PBY-4	28L144	2
	PBY-5A	28L144	2
	PBY-5B	28L144	2
	PB2Y-2	29L126	2
	FLAGSHIP	29L126	2
	SEE RELEASE SHEET		
	PBY-2	28L144	2
	PBY-1	28L144	2
	XP3Y-1	28L144	2

ASSY DASH	MODEL	NEXT ASSY	REQ
	28-5MA	28L144	2
	28-5MC	28L144	2
	28-5ME	28L144	2
	28-5MN	28L144	2
	28-5AMC	28L144	2
	28-5AMN	28L144	2

REQUIREMENTS PER AIRPLANE

REPLACES 28L073 4-10-43 | .269 CALC WT

REPLACED BY | ACT WT

LIMIT ON DIMENSIONS UNLESS OTHERWISE SPECIFIED ± .010 | SCALE 12" = 1'-0"

STAMP PART NUMBER WHERE SHOWN

PART No	STOCK	MATERIAL	SPEC.	LH REQ.	RH REQ.	LH REQ.	RH REQ.	LH REQ.	RH REQ.	LH REQ.	RH REQ.	LH REQ.	RH REQ.
	1D. x 4 3/8	NOTED	NOTED										
PARTS LIST PER ASSY				-0		-2		-3		-4		-5	

HEAT TREAT	FINISH	DRAFT	CHECK	STRUCT	MAT	APPROV	ENG
A.C. NAVY 150 000 #/sq in.	CADMIUM PLATE	CORTE 4-10-43	J.S. 12-15-36	H.P.	[illegible]	L.C.W.	L.

NAME: JOURNAL - FLOAT RETR. SCREW - INBOARD

OPP HAND —

DWG SIZE B 28L073

CONSOLIDATED AIRCRAFT CORP. SAN DIEGO CALIF

R